HI TECH WELDING
8060 NW 67 STREET, MIAMI, FL 33166
FAA REPAIR STATION # HWXR471K

Control Document #: HWXR471K
Date: 07-12-2024
Revision #:16

Rolls Royce/Allison 501 Engine Component

Part Number:	Description:	Model:
6855365	Combustion Liner	501-D13
6894068	Combustion Liner	501-D22A
6876880	Combustion Liner	501-D22A
23058707	Combustion Liner	501-D22A
6847392	Combustion Liner	501-D22
T6894068	Combustion Liner	501-D22
6871561	Turbine Vane	501-D22
6842841	Turbine Vane	501-D13
6825831	Turbine Vane	501-D13
23033454	Turbine Vane	501-D13
23061330	Turbine Vane	501-D13
6824478	Inner Front Exhaust Cone	501-D22A
6856819	Inner Rear Exhaust Cone	501-D22A
6875239	Support	501-D13
6738368	Support	501-D13
6843697	Cone	501-D13
6843698	Cone	501-D13
6824805	Support	501-D13
6805735	Support	501-D13
6827752	Support	501-D13
6823821	Support	501-D13

Rolls Royce/Allison 501 Accessories

Part Number:	Description:	Model:
6840648	Thermocouple	501-D22
6850132	Thermocouple	501-D22
6897962	Thermocouple	501-D22
23067633	Thermocouple	501-D22A
23075403	Thermocouple	501-D22A
6871123	Thermocouple	501-D13
6851997	Thermocouple	501-D13
6850646	Thermocouple	501-D13
6844502	Thermocouple	501-D13
6854599	Thermocouple	501-D13

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stations OpSpecs.

Wayne Amodie – Accountable Manager

HI TECH WELDING
8060 NW 67 STREET, MIAMI, FL 33166
FAA REPAIR STATION # HWXR471K

Control Document #: HWXR471K
Date: 07-12-2024
Revision #:16

Boeing 707 JT3D Component

Part Number:	Description:	Model:
65-10505-1	Sleeve Assy.	Boeing 707
65-10505-269	Sleeve Assy.	Boeing 707
65-10505-353	Sleeve Assy.	Boeing 707
65-10505-401	Sleeve Assy.	Boeing 707
65-10505-402	Sleeve Assy.	Boeing 707
65-10505-418	Sleeve Assy.	Boeing 707

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stationsOpSpecs

Wayne Amodie – Accountable Manager

Goodrich V2500 Component

Part Number:	Description:	Model:
740-1094-507	Common Nozzle Assy.	Goodrich V2500
740-1094-509	Common Nozzle Assy.	Goodrich V2500
740-1094-513	Common Nozzle Assy.	Goodrich V2500
740-1094-517	Common Nozzle Assy.	Goodrich V2500
745-1101-503	Common Nozzle Assy.	Goodrich V2500
745-1101-505	Common Nozzle Assy.	Goodrich V2500
745-1101-507	Common Nozzle Assy.	Goodrich V2500
745-1101-509	Common Nozzle Assy.	Goodrich V2500
745-1101-511	Common Nozzle Assy.	Goodrich V2500
745-1101-513	Common Nozzle Assy.	Goodrich V2500
745M0020-501	Common Nozzle Assy	Goodrich V2500
745M0020-503	Common Nozzle Assy	Goodrich V2500
745M0020-505	Common Nozzle Assy	Goodrich V2500
745M0020-507	Common Nozzle Assy	Goodrich V2500
745M0021-501	Common Nozzle Assy	Goodrich V2500
745M0021-503	Common Nozzle Assy	Goodrich V2500
745M0021-505	Common Nozzle Assy	Goodrich V2500
745M0021-507	Common Nozzle Assy	Goodrich V2500
745M0021-509	Common Nozzle Assy	Goodrich V2500
745M0021-511	Common Nozzle Assy	Goodrich V2500
745M0021-513	Common Nozzle Assy	Goodrich V2500
745M0021-515	Common Nozzle Assy	Goodrich V2500

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stations OpSpecs.

Wayne Amodie – Accountable Manager

HI TECH WELDING
8060 NW 67 STREET, MIAMI, FLORIDA 33166
FAA REPAIR STATION # HWXR471K

Control Document #: HWXR471K
Date: 07-12-2024
Revision #:16

General Electric CF6-50 Engine Component

Primary Assembly

Part Number:	Description:	Model:
9016M26G38	Combustion Chamber Assembly	CF6-50
9016M26G42	Combustion Chamber Assembly	CF6-50
9016M26G48	Combustion Chamber Assembly	CF6-50
9016M26G52	Combustion Chamber Assembly	CF6-50
9016M26G56	Combustion Chamber Assembly	CF6-50

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stations OpSpecs.

Wayne Amodie – Accountable Manager

HI TECH WELDING
8060 NW 67 STREET, MIAMI, FLORIDA 33166
FAA REPAIR STATION # HWXR471K

Control Document #: HWXR471K
Date: 07-12-2024
Revision #:16

Boeing Primary Exhaust Sleeve Assembly

Part Number	Description	Model
314U2100-1	Primary Nozzle Assembly	CF6-80C2
314U2100-27	Primary Nozzle Assembly	CF6-80C2
314U2100-30	Primary Nozzle Assembly	CF6-80C2
314U2100-31	Primary Nozzle Assembly	CF6-80C2
314U2100-43	Primary Nozzle Assembly	CF6-80C2
314U2100-46	Primary Nozzle Assembly	CF6-80C2
314U2100-47	Primary Nozzle Assembly	CF6-80C2
314U2100-53	Primary Nozzle Assembly	CF6-80C2
314U2100-57	Primary Nozzle Assembly	CF6-80C2
314U2100-70	Primary Nozzle Assembly	CF6-80C2
314U2100-71	Primary Nozzle Assembly	CF6-80C2
314U2100-72	Primary Nozzle Assembly	CF6-80C2
314U2100-82	Primary Nozzle Assembly	CF6-80C2

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stations OpSpecs

Wayne Amodie – Accountable Manager

HI TECH WELDING
8060 NW 67 STREET, MIAMI, FLORIDA 33166
FAA REPAIR STATION # HWXR471K

Control Document #: HWXR471K
Date: 07-12-2024
Revision #:16

Boeing Primary Exhaust Sleeve Assembly

Part Number	Description	Model
015U1547-11	Primary Nozzle Assembly	CF6-80C2
015U1547-111	Primary Nozzle Assembly	CF6-80C2
015U1547-112	Primary Nozzle Assembly	CF6-80C2
015U1547-27	Primary Nozzle Assembly	CF6-80C2
015U1547-271	Primary Nozzle Assembly	CF6-80C2
015U1547-272	Primary Nozzle Assembly	CF6-80C2
015U1547-31	Primary Nozzle Assembly	CF6-80C2
015U1547-311	Primary Nozzle Assembly	CF6-80C2
015U1547-312	Primary Nozzle Assembly	CF6-80C2
015U1547-43	Primary Nozzle Assembly	CF6-80C2
015U1547-431	Primary Nozzle Assembly	CF6-80C2
015U1547-432	Primary Nozzle Assembly	CF6-80C2
015U1547-46	Primary Nozzle Assembly	CF6-80C2
015U1547-47	Primary Nozzle Assembly	CF6-80C2
015T0805-10	Primary Nozzle Assembly	CF6-80C2
015T0805-11	Primary Nozzle Assembly	CF6-80C2
015T0805-12	Primary Nozzle Assembly	CF6-80C2
015T0805-5	Primary Nozzle Assembly	CF6-80C2
015T0805-6	Primary Nozzle Assembly	CF6-80C2
015T0805-7	Primary Nozzle Assembly	CF6-80C2
015T0805-8	Primary Nozzle Assembly	CF6-80C2
015T0805-9	Primary Nozzle Assembly	CF6-80C2

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stations OpSpecs.

Wayne Amodie – Accountable Manager

HI TECH WELDING
8060 NW 67 STREET, MIAMI, FLORIDA 33166
FAA REPAIR STATION # HWXR471K

Control Document #: HWXR471K
Date: 07-12-2024
Revision #:16

Boeing Primary Exhaust Sleeve Assembly

Part Number	Description	Model
314T1310-1	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T1310-2	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-1	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-2	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-3	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-5	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-6	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-7	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-9	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
314T3310-10	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000
015T0180-16	Primary Exhaust Sleeve Assembly	CF6-80A, JT9D-7R, PW4000

* Hi Tech Welding will perform maintenance, preventive maintenance, or alterations on an article if the article is listed on a current capabilities list acceptable to the FAA or on the repair stations OpSpecs.

Wayne Amodie – Accountable Manager